

Technical Data Sheet

EVAL™ FP104B

32 mol% Ethylene Vinyl-Alcohol Copolymer

Standard Properties	Unit	Test Method	Value
MFR	g/10min	ISO1133 (190°C)	4.4
Density	10 ³ kg/m ³	ISO1183-3	1.19

Thermal Properties	Unit	Test Method	
Melting Temperature	°C	ISO 11357	183
Crystallization Temperature	°C	ISO 11357	158
Glass Transition Point	°C	ISO 11357	60
Vicat Softening Point	°C	ISO 306	172

Mechanical Properties	Unit	Test Method (Dry injection piece, 23°C)	
Tensile stress at break	MPa	ISO 527	34
Elongation at break	%	ISO 527	14
Young's Modulus	GPa	ISO 527	4.5
Flexural Modulus	GPa	ISO 178	4.3
Charpy Impact Strength	kJ/m ²	ISO 179-1	7
Rockwell Hardness	HRM	ISO 2039-2	92

Barrier Properties (cast film)	Unit	Test Method (Cast film, 20°C65%RH)	
Oxygen Transmission Rate	cm ³ .20µm/m ² .day.atm	ISO 14663-2 Annex C	0.3

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Data updated on: 2018-12-11

Layout updated on: 2016-12-09

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